Work Order ID 98637

98637

Page 1

March-18-13 3	:19:38 PM										
Item ID: Revision ID: Item Name:	D3183-045 Bearing Assen	nbly 30)	Accept	*N90	0040	100)* s	etup Star Stop	I W	S1* S2*
Start Date: Required Date Reference:	3/18/13 : 3/18/13	Start Qty: 15.00 Req'd Qty: 15.00		*15* *15*	Cust Ite Customo						
Approvals:	Process Pla	in:	Date:	Tooling: SPC (Y/N)):	Date:		R	un Star Sto	17	R1* R2*
Sequence ID/ Work Center l		Operation Description		Set Up/ Run Ho		D Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr	-				····				
D3183	Rev	C1								-	
100				0.00							
100 Hardinge		Hardinge CNC LATHI	E SMALL	0.00	L /						
Hardinge CNC Lat 110 *110* QC Quality Control	he Small	Turn D318 QC2- Inspect parts off Memo		FAIB 0.00							
120 *120* QC Quality Control	4	QC8- Inspect parts - so	econd check	0.00							

Work Order ID 98637 March-18-13 3:19:38 PM							Page 2						
Item ID: Revision ID:	D3183-045			Accept	*N900	040	100)* s	etup	Start		S1*	~
Item Name: Start Date: Required Date:	Bearing Assert 3/18/13 3/18/13	Start Qty: 15.00 Req'd Qty: 15.00	*15* *15*		Cust Item II	D:				Stop	*N:	S2*	
Reference: Approvals:	Process Plan:		Date:	Tooling:	Date:			F	Run	Start Stop	"NRT"		
	QC:		Date:	SPC (Y/N):	Da	ate:				этор	*N	R2*	
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp	_
*130 *130* Small Fab		Small Fab		0.00				30x				13	/
Small Fab			-5 Bearing into D3183-9 (,	
140		QC5- Inspect part compl	eteness to step on W/O	0.00 A S				30					
140 QC Quality Control		Мето		0.00. B 3 18	Š			iden I					

150

Identify as per dwg & Stock Location:______ 0.00

150 Packaging

Packaging Packaging

Memo

M236B

0.00

- [43/3/19 (3v)

Work Order ID 98637 *98637* Page 3 March-18-13 3:19:38 PM D3183-045 Accept Item ID: Setup Start *N900040100* **Revision ID:** Stop Item Name: Bearing Assembly **Start Qty: 15.00 Start Date:** 3/18/13 **Cust Item ID:** Required Date: 3/18/13 Req'd Qty: 15.00 **Customer:** Reference: Start Run Process Plan: Date: _____ Tooling: Date: _____ Approvals: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Set Up/ **Tool ID** Tool # Plan Reject Reject Operation Accept Insp. **Work Center ID** Qty Number Stamp **Run Hours** Code Qty **Description** 0.00 160 QC21- Final Inspection - Work Order Release 13-03-19 *160*

0.00

Memo

Quality Control

W 136319

March-18-13 3:19:37 PM

Work Order ID:

98637

Parent Item:

D3183-045

Parent Item Name:

Bearing Assembly

Start Date: 3/18/13

Required Date: 3/18/13

Start Qty: 15.00

Required Qty: 15.00

Comments:

IPP A04.02.18New issueKJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3183-5 Bearing		Manufactured	No			110	Each	106.0000	1	15		Sn_	(3/os/
				Location		Loc Oty	<u>Lo</u>	c Code					
				ST235B		106							
				. 748	51	1							
				778	31	1							
				815	06	19							
•	(896	17	1							
				973	50	84			_3	<u> </u>			
MDELRINR1.000	M/W.	Purchased	No			130	f	13.5730	0.0333	0.5257895	5		

Loc Oty Location

MAT018

13.573

124942

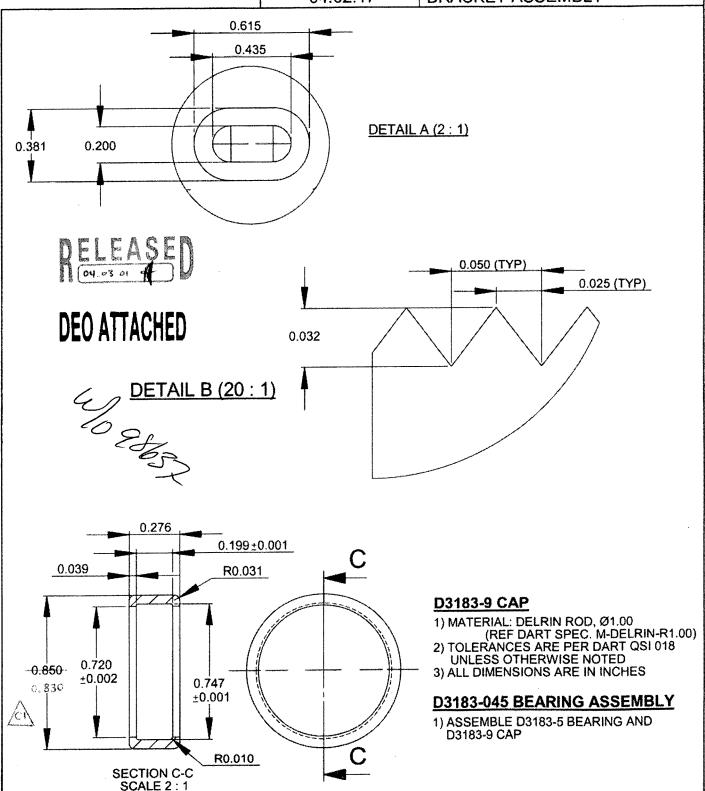
13.573

J8 13/03/18





DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
CHECKED	APPROVED	DRAWING NO. D3183	REV. C SHEET 4 OF 4				
DATE		TITLE	SCALE				
04	.02.17	BRACKET ASSEMBLY	1:1				



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